

Sauna heaters for uncompromising wellness quality



Made in Germany

by SIWA Metallbau



Warmth is more than just temperature.

*It is atmosphere, tranquillity and a moment to
be completely at peace with yourself.*

It unfolds its most original effect in the sauna – supported by clear lines, high-quality materials and technology that remains discreetly in the background.

A sauna heater is not only the functional heart of the sauna, but also a defining element of the room:

it determines *the heating behaviour*,

the infusion quality

and, last but not least, *the aesthetic effect* of the cabin.

The sauna heaters presented here stand for *uncompromising quality, sophisticated construction* and timeless design. Manufactured in *Germany*, they combine precise workmanship, durable materials and a high degree of technical care. Each component meets the requirement of combining reliable performance with a clear, calm design language.

Whether in a *private retreat or a professional wellness environment*, these heaters blend harmoniously into a wide variety of room designs and create an atmosphere that makes relaxation come naturally. *Efficient heat output, balanced air convection* and a *robust design* ensure a sauna experience that will impress you time and time again.

Each model follows a *clear philosophy*:

Uncompromising quality.

Technology with substance.

Design with staying power.

The following pages are dedicated to the individual designs in detail – with their respective special features, performance data and possible applications.

Powerful sauna heater for Finnish saunas in a classic design

The **D34** is a powerful sauna heater for *Finnish saunas with a classic design*. Despite its high power reserves, it impresses with its *space-saving construction* and clear, timeless design.

Der *große Abstand zwischen Steinkorb und Außenmantel* sorgt für eine *optimale Luftkonvektion*. Dadurch wird die Wärme gleichmäßig im Raum verteilt und eine *schnelle Aufheizzeit* erreicht – ideal für anspruchsvolle private und gewerbliche Saunakonzepte.

Ideal for:

Classic Finnish saunas

Hotel and spa treatments

Larger cabins with high power requirements

Features:

Outer casing:	Brushed stainless steel sheet, or with high-quality, heat-resistant coating in anthracite pearl effect
Inner casing:	Stainless steel
Rear panel:	Brushed or coated stainless steel
Stone basket:	Stainless steel
Electrical connection box:	Stainless steel on the rear
Power ratings:	9.0, 10.5, 12.0 and 15.0 kW
Connection:	400 V 3N AC 50 Hz
Stone filling:	25 kg
Dimensions:	43 x 37 x 79 cm
Installation:	Free-standing



Technical specifications:

LSG device:	required from 10.5 kW
Control unit:	3 x 16 A
LSG:	3 x 16 A
Mains to control unit:	5 x 2.5 mm ²
Control unit to furnace:	5 x 2.5 mm ²
Mains to LSG:	5 x 2.5 mm ²
LSG to furnace:	5 x 2.5 mm ²
Control unit to LSG:	4 x 2.5 mm ²

<i>Performance according to DIN</i>	<i>Item No.</i>	<i>cabin volume</i>	<i>device description</i>		
9.0 kW	D34-9.0	9-14 m ²	device dimensions	net weight	Stones Weight
10.5 kW	D34-10.5	11-15 m ²	B / T / H (cm) 43 / 37 / 79	35 kg	25 kg
12.0 kW	D34-12.0	14-18 m ²			
15.0 kW	D34-15.0	17-24 m ²			

Compact efficiency for the Finnish sauna

The **DS35** was developed for *Finnish saunas in a classic design* and combines a *compact, space-saving construction* with efficient heating performance. Its sophisticated design allows it to be harmoniously integrated into a wide variety of sauna cabins.

The *large gap between the stone basket and the outer casing* creates *optimal air convection*, ensuring *even heat distribution* and *short heating times*.

Ideal for:

Private Finnish saunas

Smaller wellness and hotel areas

Space-conscious sauna concepts

Features:

Outer jacket:	Coated stainless steel
Inner jacket:	Stainless steel
Rear wall:	Coated stainless steel
Stone basket:	Stainless steel
Electrical connection box:	Stainless steel on the rear
Power:	6.0, 7.0, 8.0 and 9.0 kW
Connection:	400 V 3N AC 50 Hz
Stone filling:	20 kg
Dimensions:	45 x 32 x 71 cm
Installation:	Free-standing design



Technical specifications:

LSG device: No
 Control unit: 3 x 16 A
 Mains to control unit: 5 x 2.5 mm²
 Control unit to oven: 5 x 2.5 mm²

<i>Performance according to DIN</i>	<i>Item No.</i>	<i>cabin volume</i>	<i>device description</i>		
6.0 kW	DS35-6.0	4-6 m ²	device dimensions	net weight	Stones Weight
7.0 kW	DS35-7.0	6-8 m ²	B / T / H (cm) 45 / 32 / 71	28 kg	20 kg
8.0 kW	DS35-8.0	7-10 m ²			
9.0 kW	DS35-9.0	9-14 m ²			

Proven technology for the classic Finnish sauna

The **S33** is a classic freestanding heater for *Finnish saunas*, based on proven technology and functional design. Its *space-saving construction* makes it a reliable solution for small to medium-sized sauna cabins.

The *large distance between the stone basket and the outer casing* supports *efficient air convection*, giving the heater a *fast heating time* and a pleasant, even sauna climate.

Ideal for:

classic Finnish saunas

private wellness areas

functional and economical projects

Features:

Outer casing:	Stainless steel sheet
Inner casing:	Galvanised sheet steel
Rear wall:	Galvanised sheet steel
Stone basket:	Stainless steel
Electrical connection box:	Galvanised sheet steel on the rear side
Power:	6.0, 7.0, 8.0 and 9.0 kW
Connection:	400 V 3N AC 50 Hz
Stone filling:	approx. 10 kg
Dimensions:	45 x 32 x 75 cm
Assembly:	free-standing design



Technical specifications:

LSG device: No
 Control unit: 3 x 16 A
 Mains to control unit: 5 x 2.5 mm²
 Control unit to oven: 5 x 2.5 mm²

<i>Performance according to DIN</i>	<i>Item No.</i>	<i>cabin volume</i>	<i>device description</i>		
6.0 kW	S33-6.0	4-6 m ²	device dimensions	net weight	Stones Weight
7.0 kW	S33-7.0	6-8 m ²	B / T / H (cm) 45 / 32 / 75	24 kg	10 kg
8.0 kW	S33-8.0	7-10 m ²			
9.0 kW	S33-9.0	9-14 m ²			

Space-saving wall-mounted stove for Finnish saunas

The **W33** is a wall-mounted sauna heater for *Finnish saunas in a classic design*. Its *wall mounting* makes it particularly suitable for sauna cabins with limited space, without compromising on performance.

Here, too, the *large gap between the stone basket and the outer casing* ensures *optimum air convection*. The result is a *fast heating time* and even heat distribution – even in more compact saunas.

Ideal for:

Small private Finnish saunas

Space-optimised cabins

Minimalist, classic sauna designs

Features:

Outer casing:	Stainless steel
Inner casing:	Stainless steel
Rear panel:	Stainless steel, polished finish
Stone basket:	Stainless steel
Electrical connection box:	Stainless steel on the rear
Power:	6.0, 7.0, 8.0 and 9.0 kW
Connection:	400 V 3N AC 50 Hz
Stone filling:	approx. 10 kg
Dimensions:	40 x 33 x 53 cm
Installation:	wall mounting



Technical specifications:

LSG device: No
 Control unit: 3 x 16 A
 Mains to control unit: 5 x 2.5 mm²
 Control unit to oven: 5 x 2.5 mm²

<i>Performance according to DIN</i>	<i>Item No.</i>	<i>cabin volume</i>	<i>device description</i>		
6.0 kW	W33-6.0	4-6 m ²	device dimensions	net weight	Stones Weight
7.0 kW	W33-7.0	6-8 m ²	B / T / H (cm) 40 / 33 / 53	17,5 kg	ca.10 kg
8.0 kW	W33-8.0	7-10 m ²			
9.0 kW	W33-9.0	9-14 m ²			

We are happy to advise you

If you have any questions about our sauna heaters, choosing the right model or planning your sauna or wellness project, we will be happy to assist you personally. Our team will provide you with expert support – from the initial idea to the final implementation.

Contact & Advice

Licht 2000

Telephone:

+43 512 938064

E-Mail:

lichtleiter@licht-2000.com

Web:

www.licht-2000.com

Our services

Personalised expert advice

Support with product selection

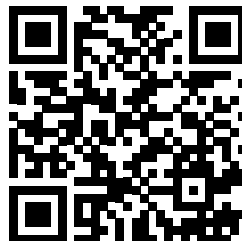
Technical clarification and planning

Solutions for private and commercial wellness facilities

Quality you can rely on

Sauna heaters – Made in Germany by SIWA Metallbau GmbH

Reliable technology, durable materials and timeless design for sophisticated sauna concepts.



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